

Stainless Steel Seamless Coil Tubing : Each seamless coil weight up to 100kgs.

From 65mm OD cold drawn and cold pull down to 24mm within 24 hours. All vacuum furnace and no acid cleaning involved.

Factory capacity : 4 x automatic line can produce 800MT per month

Coil tubing specification : min 3/16" or 4.76mm OD x min 0.028" or 0.71mm WT

**HEAT TREATMENT**



Materials : Each hollow bar weight around 90–100kgs. Each meter of  
1/4" x 0.049" weight 0.16 kg. and we can produce 560 meter / coil without any welding  
3/8" x 0.035" weight 0.19 kg. and we can produce 480 meter / coil without any welding  
3/8" x 0.049" weight 0.26 kg. and we can produce 350 meter / coil without any welding



All machine automatic. First cold drawn from 65mm OD to 38mm. Then heat treatment.



HEAT TREATMENT

COLD DRAWN

Our Production can trace down to each piece of incoming materials.

Then, further cold pull to required dimension.

Min OD 3/16" or 4.76mm

Min WT 0.028" or 0.71mm

Each cold working process followed a heat treatment and cleaning process.





The dimension from 24mm down to 4.76mm accomplished by repeated cold pull, cleaning and heat treatment.



Packing Area : Each coil is

- 1) OD polished,
- 2) Eddy Current Test,
- 3) Printing lyric and
- 4) Measure the final length in one step.



Final storage before shipment.

Please contact [info@kwanhing.com](mailto:info@kwanhing.com) to tailor make the best product for you or send whatsapp/signal to +852 66166766 for product enquiry.

